



An essential tool for chain saw artists in search of enduring performance and versatility.

SPECIFICATIONS

	10 mm "Dime" Tip	12 mm "Quarter" tip
Bar Tips		
Chain Pitch	1/4"	1/4" or 3/8" Low Profile
Length	10" 25 cm #535044	12" 30 cm #535047
	12" 30 cm #535045	14" 35 cm #535048



FEATURES	BENEFITS
High-Quality Steel	• Extended-life and consistent performance
Chromed Tip	• Precision gas-welded high cobalt/chrome alloy hardfacing material for superior nose performance and life
Clear Coat	• Protects the distinctive brushed steel finish against corrosive and reactive material

SAW CHAIN

25A (25F) — SCULPTOR™



91VXL — LONG TOP PLATE



1/4" Pitch
+2

.050" Gauge

Micro-Chisel

25A Sequence
25F Sequence

Micro-Chisel® cutters have small-radius working corners that cut fast and are easy to sharpen.

Small Size and light-weight 25A chain is easy to use and highly maneuverable.

Full House sequencing makes the 25F the preferred chain of some carvers cutting fine details and finishing work.

***WARNING:** Failure to use this chain on bars with nose radii of 12 mm or smaller can result in severe kickback.

3/8" LP Pitch
+2

.050" Gauge

Semi-Chisel

Ramped Depth Gauge

Cutter Top Plates are 33% longer than standard 91 cutters.

Semi-Chisel cutters provide an aggressive cutting edge with a forgiving sharpening profile and good stay-sharp.

Blued Cutters provide superior corrosion resistance and improved strength.

"X" Grind – Enhanced grind geometry significantly improves out-of-box sharpness with substantial speed improvement.

**Typical drive link count for saws utilizing the following motor mounts:*

Sculptor Bar	Sprocket Type	Nose Radius	Length	041/095 Mounts		074 Mount		Chain
				1/4"	91	1/4"	91	
535044	1/4" - 8T Spur	10 mm "Dime" Tip	10" (25 cm)	60		60		25A
535045	1/4" - 8T Spur	10 mm "Dime Tip"	12" (30 cm)	68		67		25A
535046	1/4" - 8T Spur	10 mm "Dime Tip"	14" (35 cm)	76		75		25A
535047	1/4" - 8T Spur or 3/8" - 6T (91) Spur	12 mm "Quarter Tip"	12" (30 cm)	68	47	67	46	25A 91VXL
535048	1/4" - 8T Spur or 3/8" - 6T (91) Spur	12 mm "Quarter Tip"	14" (35 cm)	76	52	75	51	25A 91VXL

**Drive link count may vary depending on saw application and number of drive teeth on sprocket.*

SPROCKETS

COMMON SAW MODELS	1/4" (25A / 25F)				3/8" Low Profile (91VXL)			
	OREGON®	TYPE	TOOTH	REPLACEMENT RIMS	OREGON®	TYPE	TOOTH	
ECHO®	CS-302 CS-315 CS-330EVL CS-351 CS-360	544554	Spur	8	—	28000	Spur	6
	CS-280 CS-290 CS-300EVL	544555	Spur	8	—	27999	Spur	6
	CS-300 CS-305 CS-341 CS-346 CS-3350 CS-3450	544675x	Spur	8	—	106906X	Spur	6
	CS-301 CS-340 CS-345 CS-3000 CS-3400	544679x	Rim	9	543767	—	—	—
HUSQVARNA®	33 34 35 37 38	544531	Spur	8	—	28001	Spur	6
		544680x	Rim	9	543767	—	—	—
	334T 335 335XPT 336 338XPT 339XP	544678x	Spur	8	—	522963x	Spur	6
	36 41 136 141 POULAN P600	552665	Spur	8	—	41569X	Spur	6
STIHL®		552412	Rim	9	543767	—	—	—
	017 018 021 023 025	544676x	Spur	8	—	100962X	Spur	6
		544658x	Rim	9	543767	—	—	—
	009 010 011	544677x	Spur	8	—	28016X	Spur	6
		544689x	Rim	9	543767	—	—	—
020T MS200T	554045x	Spur	8	—	28016X	Spur	6	

For more detailed information, please refer to the OREGON® product catalog.

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